

CABMASTER SOFTWARE V11

DOORMASTER LITE

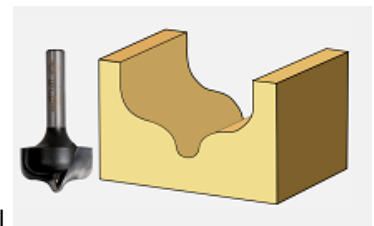
Version 11 release of CabMaster Software introduced DoorMaster Lite, which includes a range of machinable door profiles.

The Profiles are as follows:

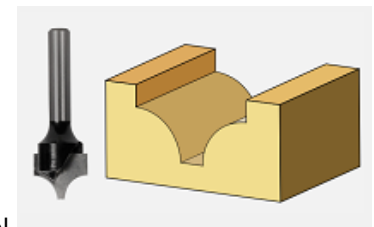
- Shaker & Shaker V (Included as standard for everyone)
- Series 1
- Series 2
- Series 3
- Series 4
- Series 5

Note: All these profiles are available for everyone to use for 3D rendering and representation but the actual machining (Sending the profile to a CNC Machine for manufacturing) is only available after purchase.

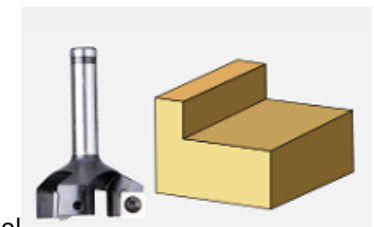
*Note on Tooling. The images displayed below are not the correct profiles required for each door and full discussion with a tooling representative is required.



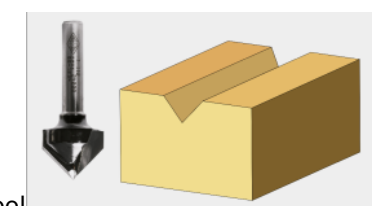
This image represents a profile tool



This image represents a 2nd profile tool



This image represents a 'hog' or 'pocket' tool



This image represents a 'V' groove tool

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CabMaster



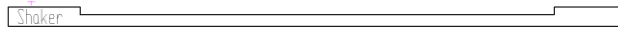
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SHAKER & SHAKER V

Shaker Door



This is a standard type Shaker door with straight internal edges and an internal pocket.

Shaker V Door

The Shaker 'V' style door is exactly the same profile as the shaker door except it uses and 'V' type cutter on the inside edge of the internal pocket to create an angled inner edge.



SERIES 1 - PROFILES

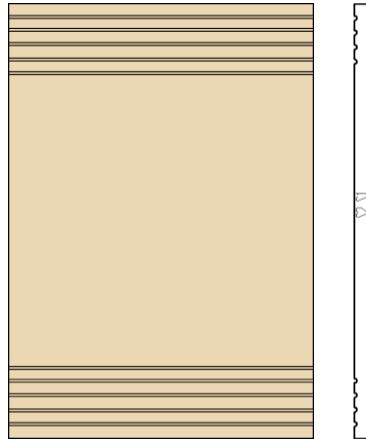
Series 1 Doors



All Series 1 Doors are essentially flat panel doors with different edge profiles. For this reason, we have only created 1 style for a series 1 door. The edge profile tooling can be changed and adjusted to create different edge profiles.

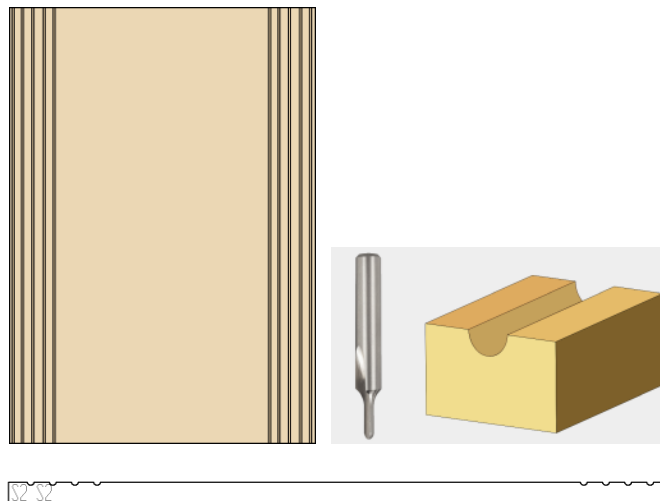
SERIES 2 - PROFILES

Series 2 - Style 1 Door



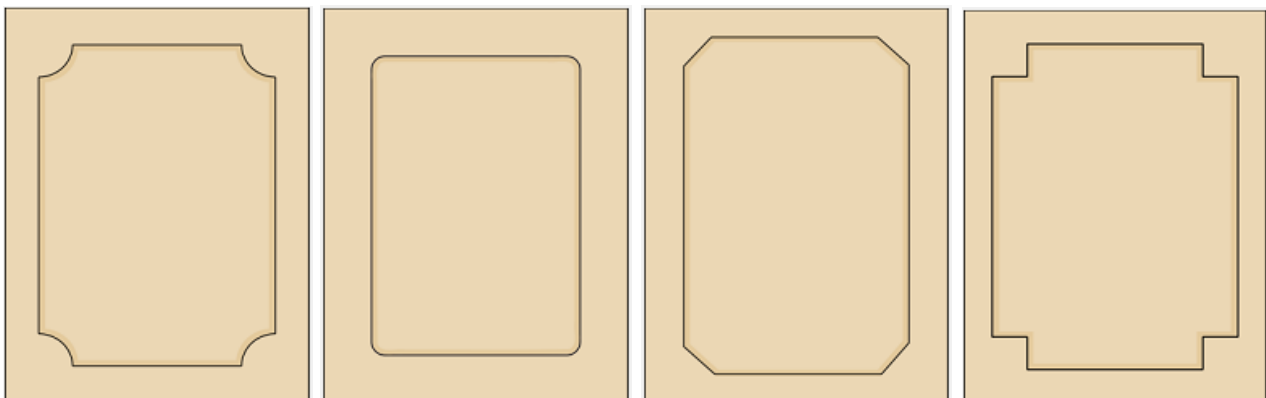
The Series 2 Style 1 door has veins horizontally across the door and has the ability to set the vein spacing, the offset from the ends and the number of veins required separately from the top and bottom, from 0 to 5 veins.

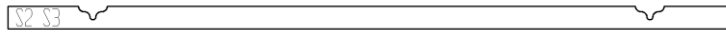
Series 2 - Style 2 Door



The Series 2 Style 2 door has veins vertically up the door and has the ability to set the vein spacing, the offset from the ends and the number of veins required separately from the left and right, from 0 to 5 veins.

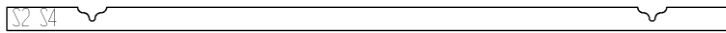
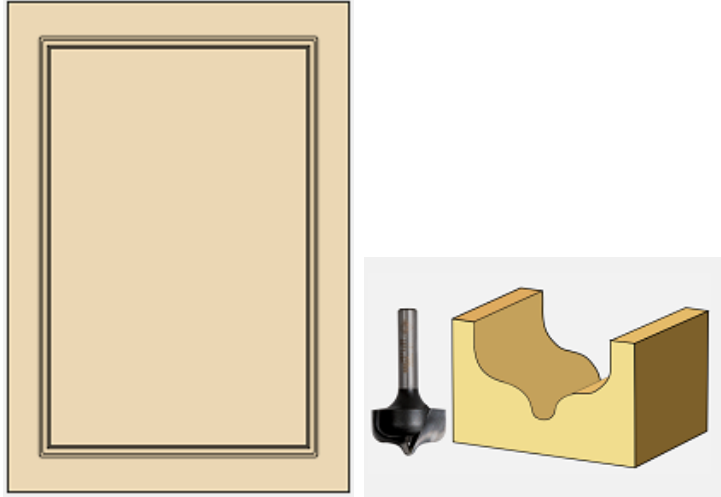
Series 2 - Style 3 Door





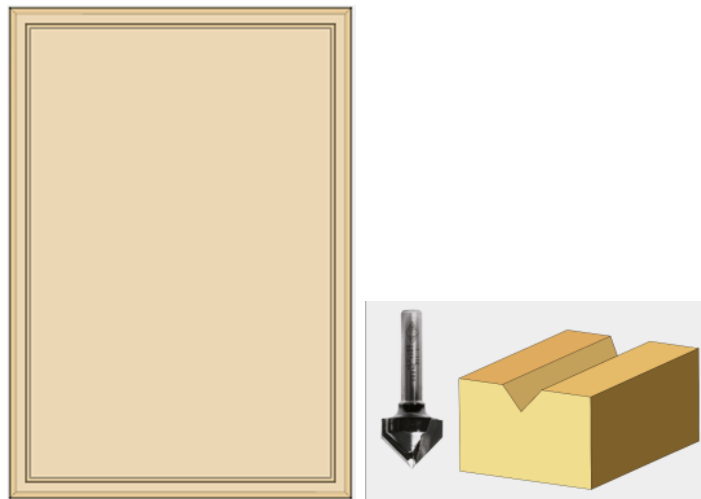
The Series 2 Style 3 door has the ability to change the corner profile to produce 4 completely different door styles. They are: Fillet, Scallop, Chamfer and Internal. This door also has the option to turn on/off each corner individually per profile.

Series 2 - Style 4 Door



The Series 2 Style 4 door uses a single profile tool that creates a single path in a rectangle shape on the door.

Series 2 - Style 5 Door



The Series 2 Style 5 door uses a single 'V' type cutter to create a small groove around the door at much closer distance to the edge than a regular profiled door layout.

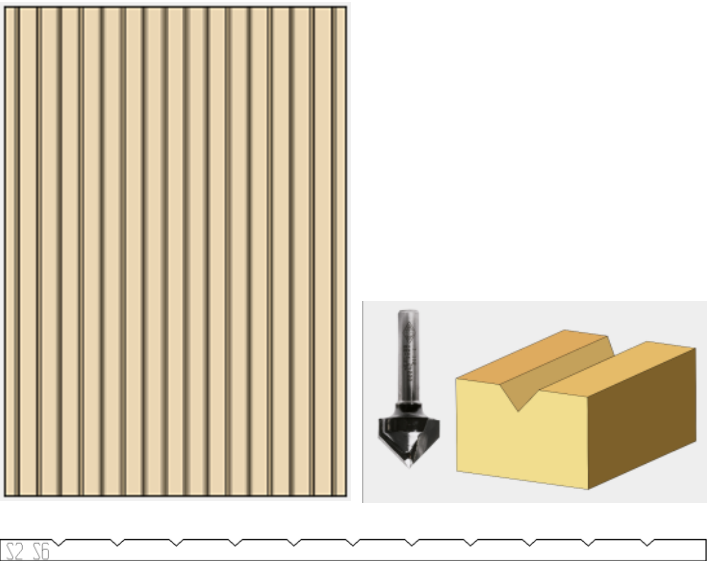
Series 2 - Style 6 Door

The Series 2 Style 6 door – Coming Soon!

Series 2 - Style 7 Door

The Series 2 Style 7 door – Coming Soon!

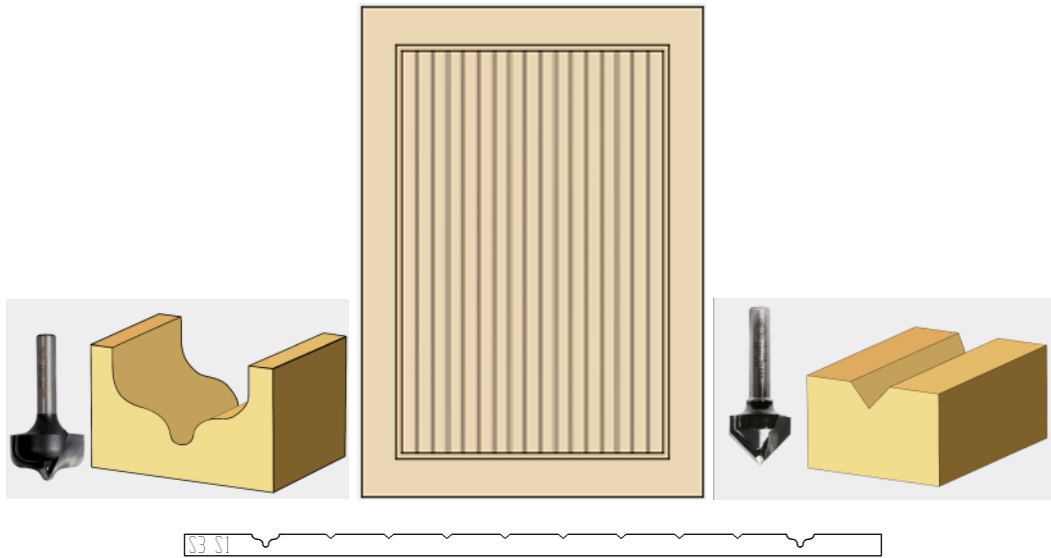
Series 2 - Style 8 Door



The Series 2 Style 8 door is a fully veined door. These veins are controllable for the gaps to top / bottom and Left / right. You can also either adjust the spacing between the veins or you can specify the total number of veins required.

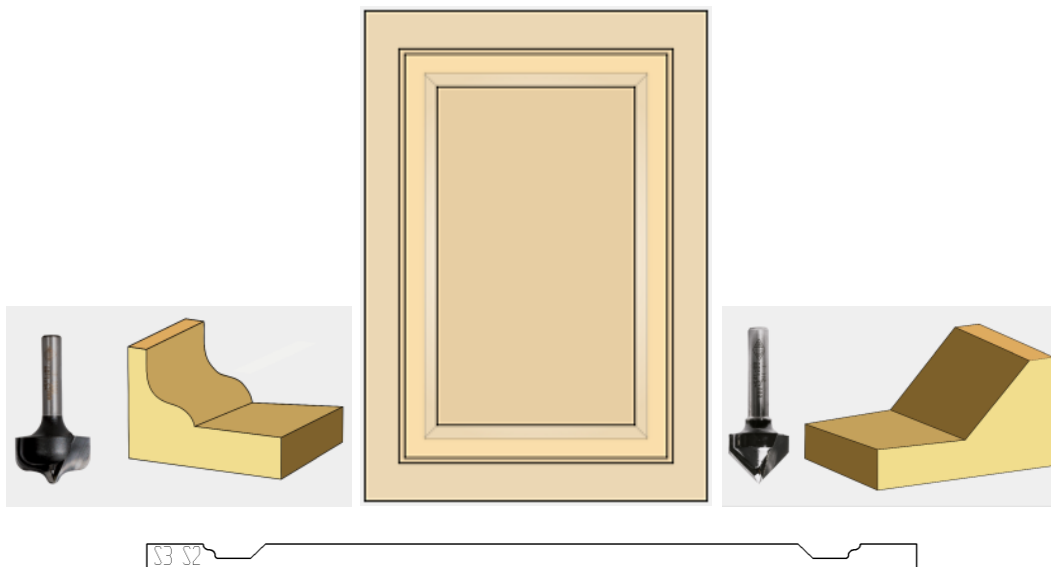
SERIES 3 – PROFILES

Series 3 - Style 1 Door



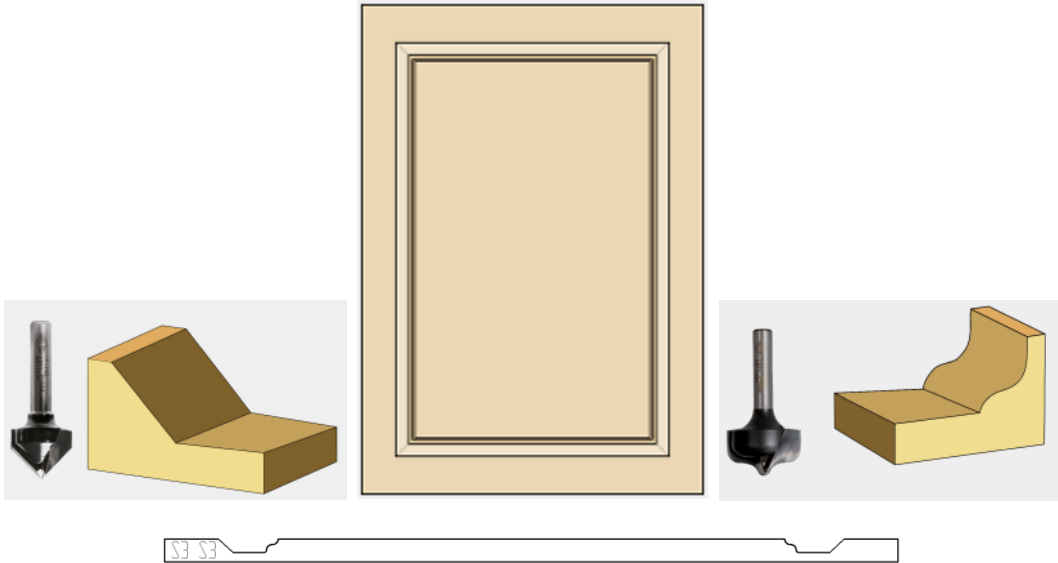
The Series 3 Style 1 door combines the single profile tool (Series2 Style4) with full veins (Series2 Style8). Once again, these veins are controllable for the gaps to top / bottom and Left / right. You can also either adjust the spacing between the veins or you can specify the total number of veins required.

Series 3 - Style 2 Door



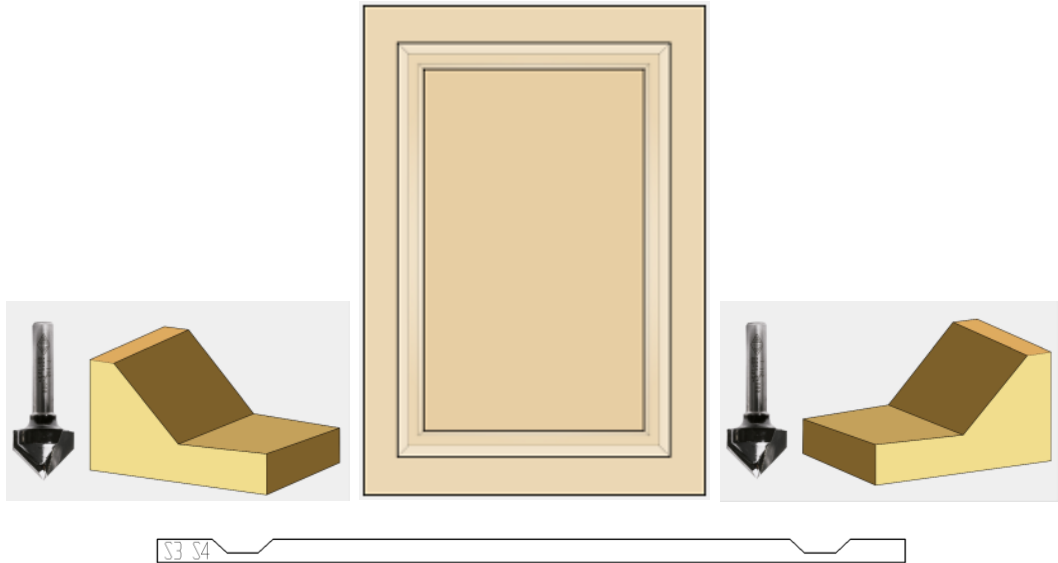
The Series 3 Style 2 door uses a profile tool for the 'outer' section, a small pocket, then a 'V' cutter to produce an angle on the 'inner' section of this door.

Series 3 - Style 3 Door



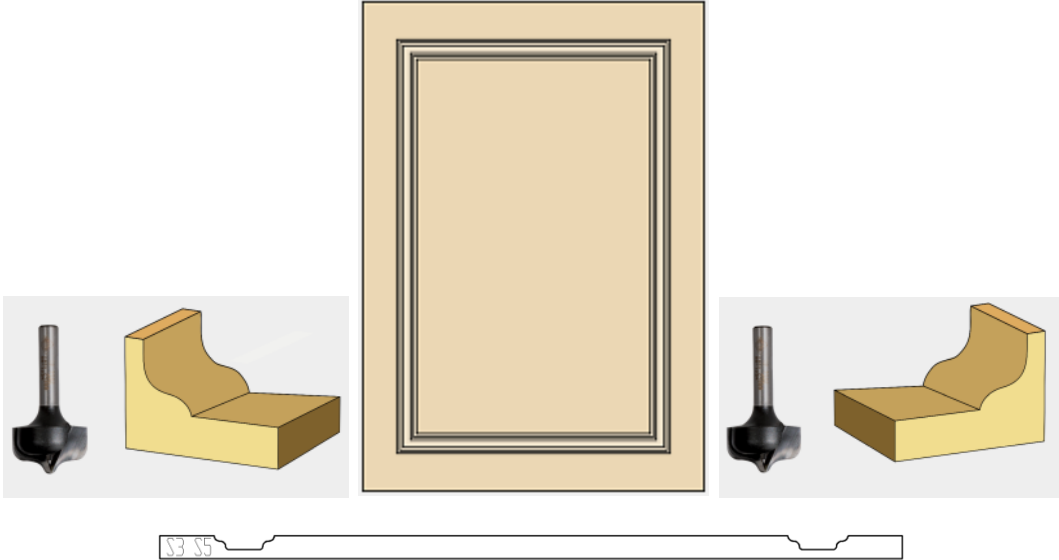
The Series 3 Style 3 door is the exact opposite profile as Series 3 Style 2 door, it uses a 'V' cutter tool to create the angle for the 'outer' section, a small pocket, then a profile tool to produce a profile on the 'inner' section of this door.

Series 3 - Style 4 Door



The Series 3 Style 4 door uses a 'V' cutter tool for an angle on the 'outer' section, a small pocket, then another 'V' cutter to produce a second angle on the 'inner' section of this door.

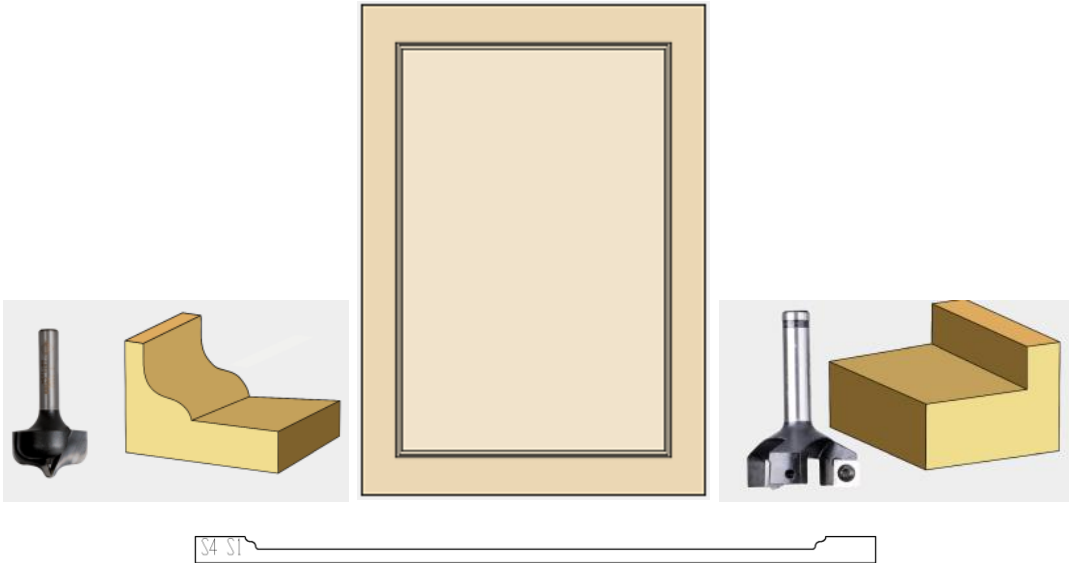
Series 3 - Style 5 Door



The Series 3 Style 5 door uses a profile tool to create a profile on the 'outer' section, a small pocket, then another profile tool to produce a second profile on the 'inner' section of this door. This door can use different profile tools for the inner and outer sections, giving you the ability to produce completely different looking doors with the same style.

SERIES 4 – PROFILES

Series 4 - Style 1 Door



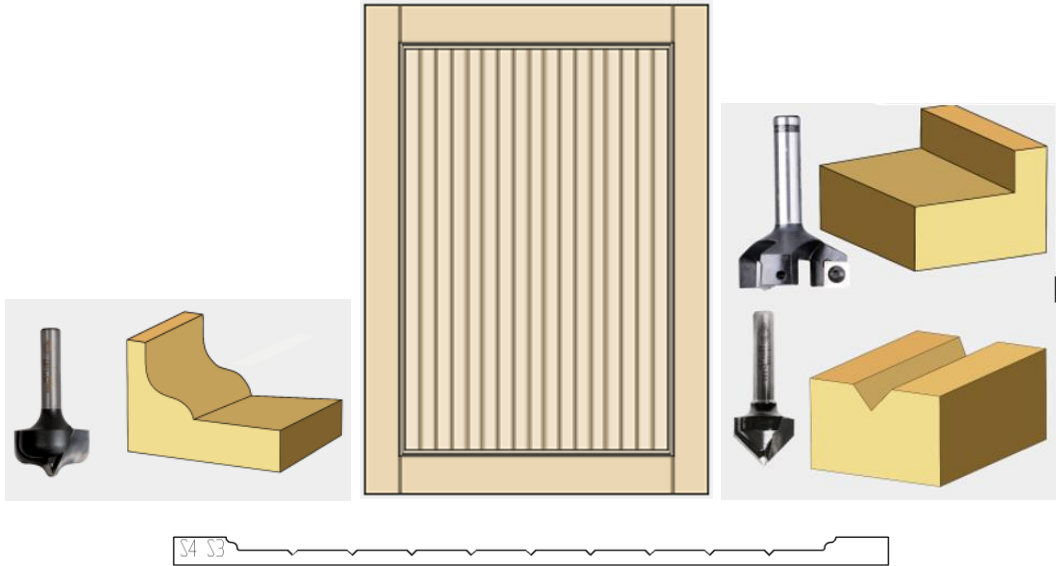
The Series 4 Style 1 door uses a profile tool to create a profile on the 'outer' section then a full pocket for the 'inner' section of this door.

Series 4 - Style 2 Door



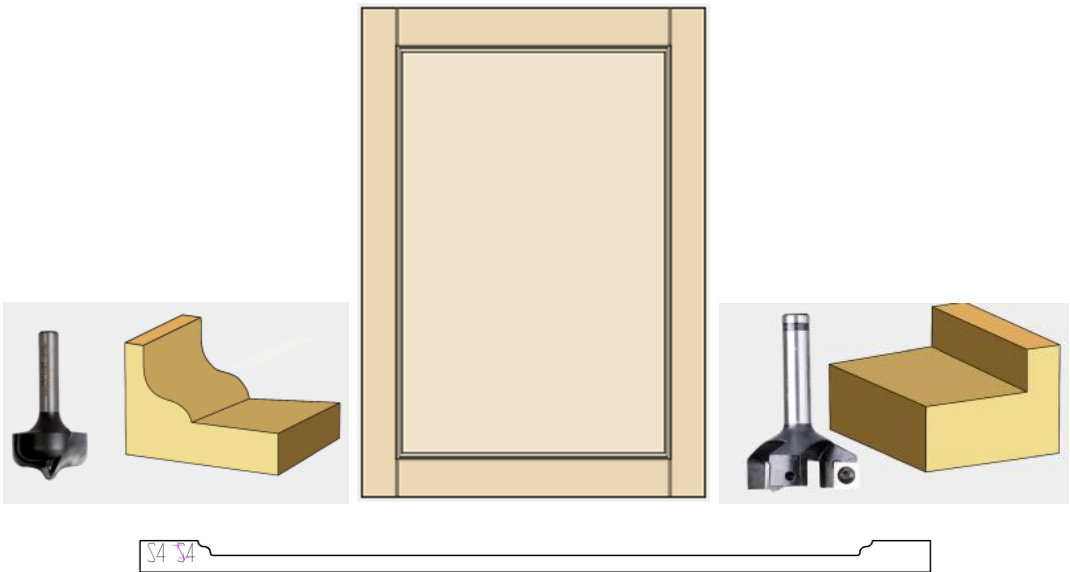
The Series 4 Style 2 door uses a profile tool to create a profile on the 'outer' section then a full pocket for the 'inner' section of this door, then adds Veins into the pocketed inner section.

Series 4 - Style 3 Door



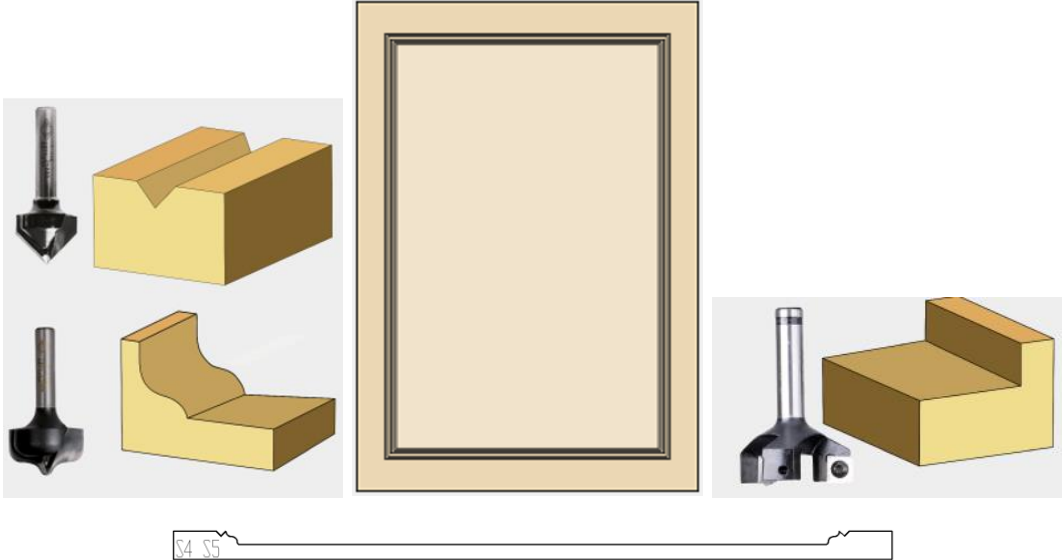
The Series 4 Style 3 door uses a profile tool to create a profile on the 'outer' section then a full pocket for the 'inner' section of this door, then adds veins into the pocketed inner section. It also includes vertical veins the full height of the door on the outer profile.

Series 4 - Style 4 Door



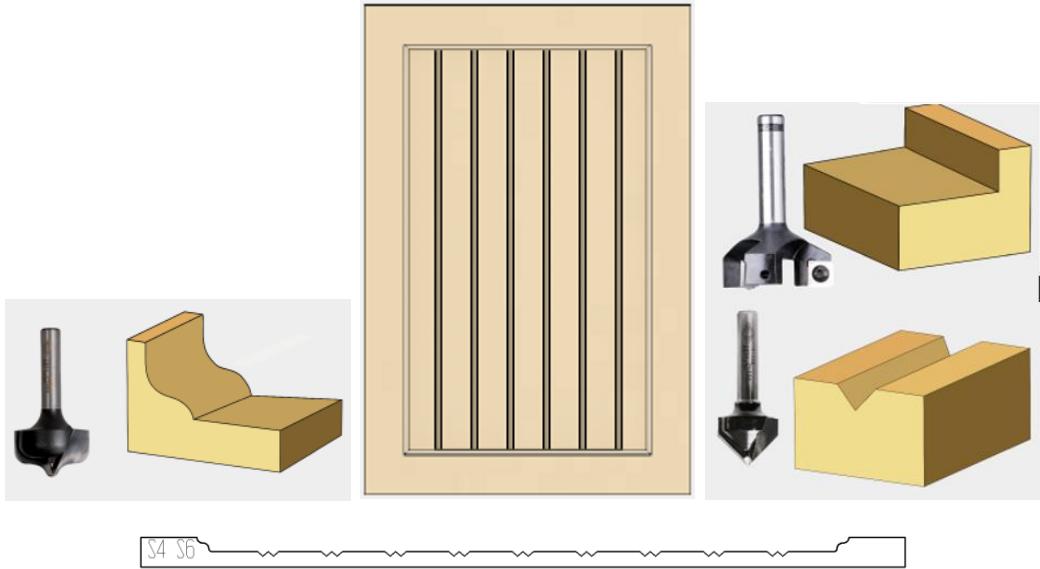
The Series 4 Style 4 door uses a profile tool to create a profile on the 'outer' section then a full pocket for the 'inner' section of this door, then adds vertical veins the full height of the door on the outer profile.

Series 4 - Style 5 Door



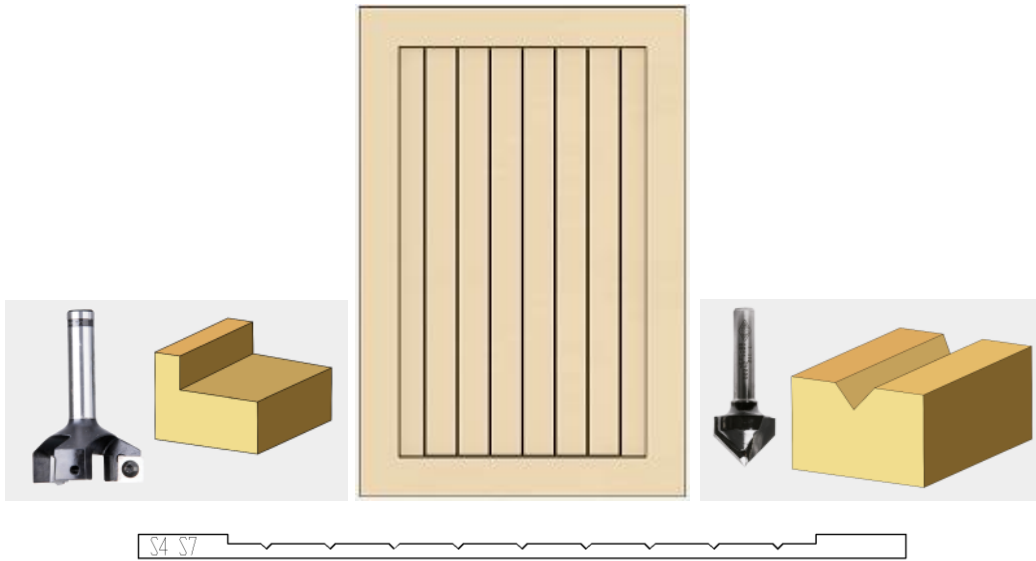
The Series 4 Style 5 door uses a profile tool to create a profile on the 'outer' section then a full pocket for the 'inner' section of this door. Then a 'V' groove tool cuts a groove on the outer edge of the profile tool.

Series 4 - Style 6 Door



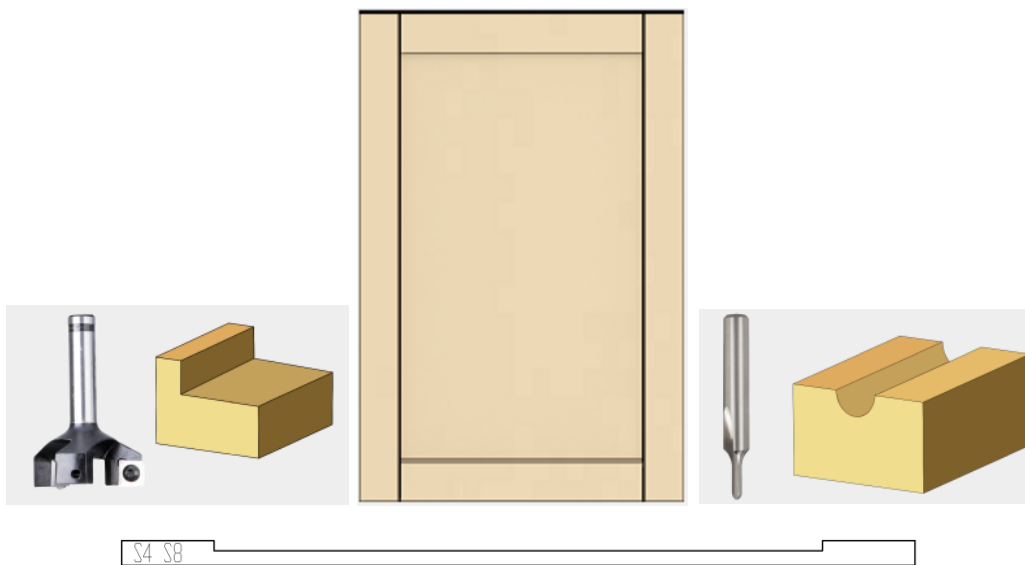
The Series 4 Style 6 door uses a profile tool to create a profile on the 'outer' section then a full pocket for the 'inner' section of this door, then adds double Veins into the pocketed inner section.

Series 4 - Style 7 Door



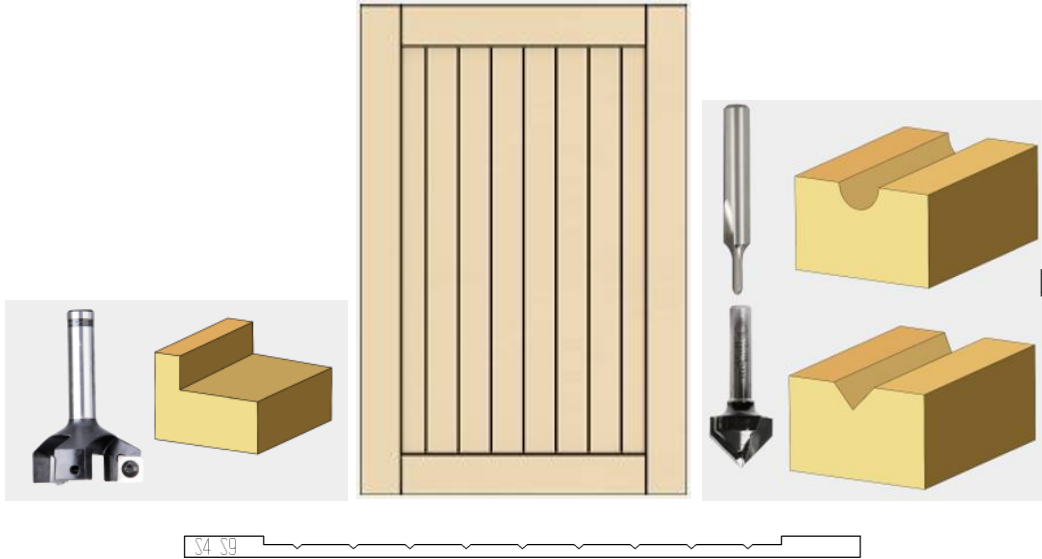
The Series 4 Style 7 door is a Shaker Door with inner veins. It uses a standard endmill tool to create a square edge on the 'outer' section then a full pocket for the 'inner' section of this door, then adds Veins into the pocketed inner section.

Series 4 - Style 8 Door



The Series 4 Style 8 door is a Shaker Door with through veins. It uses a standard endmill tool to create a square edge on the 'outer' section then a full pocket for the 'inner' section of this door, then adds vertical veins the full height of the door on the outer edge of pocket.

Series 4 - Style 9 Door



The Series 4 Style 9 door is a Shaker Door with through veins and inner veins. It uses a standard endmill tool to create a square edge on the 'outer' section then a full pocket for the 'inner' section of this door, then adds Veins into the pocketed inner section and finally adds vertical veins the full height of the door on the outer edge of the pocket.

Series 4 - Style A Door



The Series 4 Style A door is a Shaker 'V' Door with inner veins. It uses and 'V' type cutter on the inside edge of the internal pocket to create an angled inner edge, then a full pocket for the 'inner' section of this door, then adds Veins to the pocketed inner section.

Series 4 - Style B Door



The Series 4 Style B door is a Shaker 'V' Door with through veins. It uses an 'V' type cutter on the inside edge of the internal pocket to create an angled inner edge, then a full pocket for the 'inner' section of this door, then adds 2 vertical veins the full height of the door on the outer edge of the pocket.

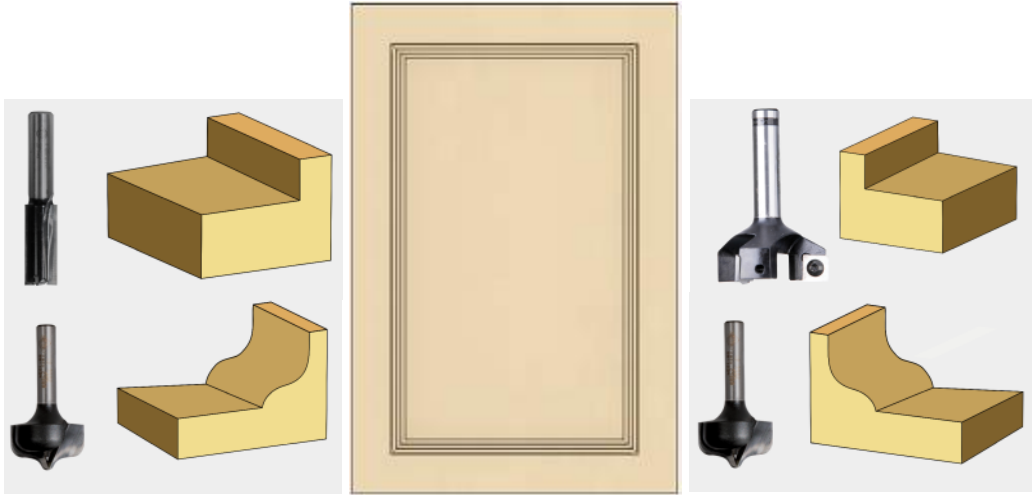
Series 4 - Style C Door



The Series 4 Style C door is a Shaker 'V' Door with through veins and inner veins. It uses an 'V' type cutter on the inside edge of the internal pocket to create an angled inner edge, then a full pocket for the 'inner' section of this door, then adds Veins into the pocketed inner section and finally adds vertical veins the full height of the door on the outer edge of the pocket.

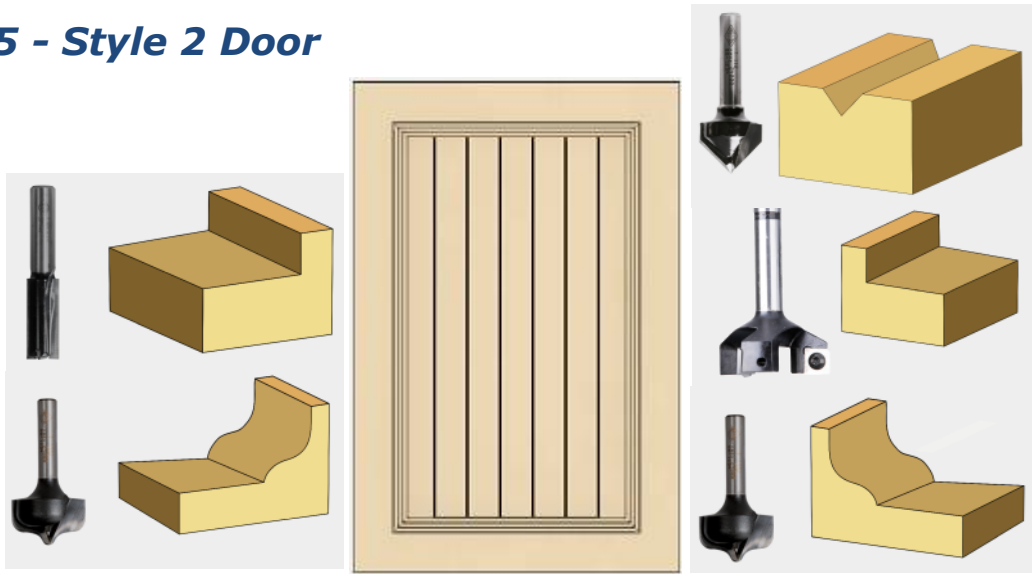
SERIES 5 – PROFILES

Series 5 - Style 1 Door



The Series 5 Style 1 door is a 'Raised Profile' Door. It uses and Profile Tool on both the inner and outer rail section of the profile, it then creates a pocket in the inner section of the door and also creates a pocket on the outer section of the door to create a "raised" type profile door.

Series 5 - Style 2 Door



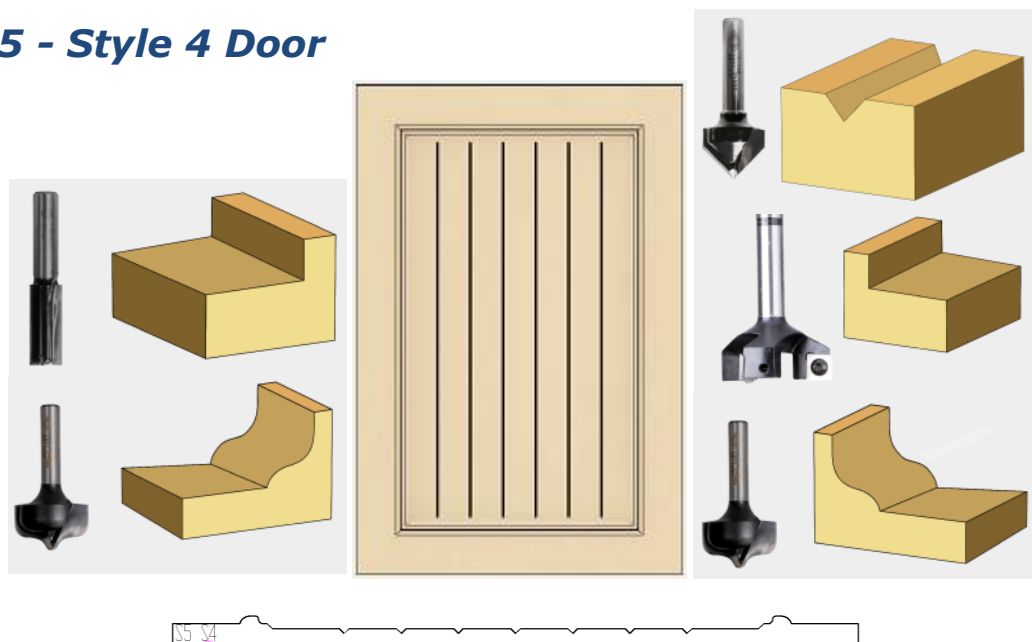
The Series 5 Style 2 door is a 'Raised Profile' Door with inner veins. It uses and Profile Tool on both the inner and outer rail sections of the profile, it then creates a pocket in the inner section of the door and also creates a pocket on the outer section of the door to create a "raised" type profile door. It then also adds veins into the pocketed inner section.

Series 5 - Style 3 Door



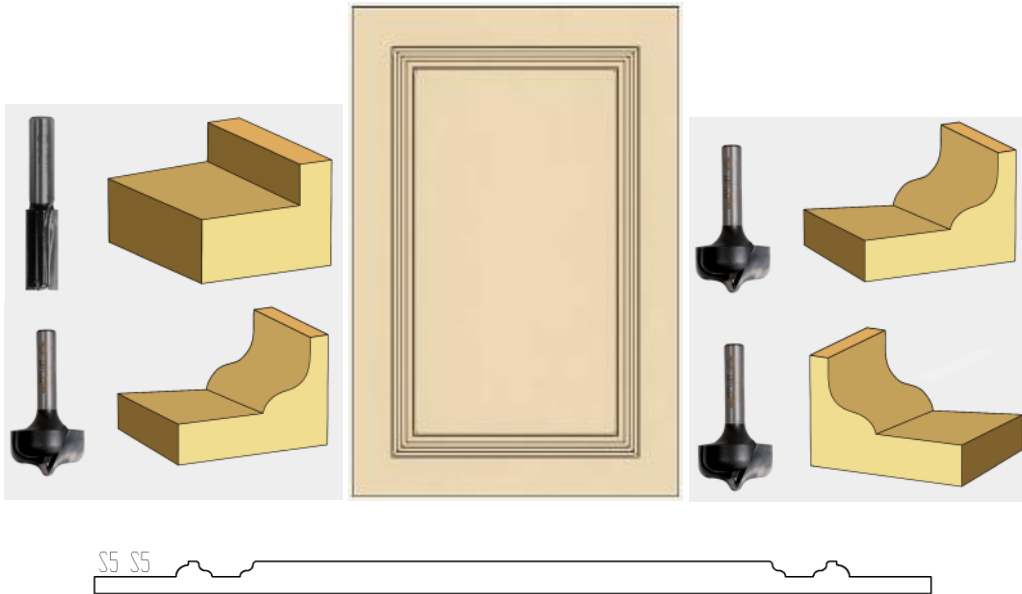
The Series 5 Style 3 door is a double 'Raised Profile' Door. It uses 2 Profile Tools on the inner section then a single profile tool on the outer rail section of the profile, it then creates a pocket in the inner section of the door and also creates a pocket on the outer section of the door to create a "raised" type profile door.

Series 5 - Style 4 Door



The Series 5 Style 4 door is a double 'Raised Profile' Door with inner veins. It uses 2 Profile Tools on the inner section then a single profile tool on the outer rail section of the profile, it then creates a pocket in the inner section of the door and also creates a pocket on the outer section of the door to create a "raised" type profile door. It then also adds veins into the pocketed inner section.

Series 5 - Style 5 Door



The Series 5 Style 5 door is a 'Raised Profile' Door.

It uses and Profile Tool on the inner section of the profile, another Profile Tool on the outer section of the profile and then a 3rd Profile Tool on the inner section again (offset from the first profile) to create this door. It then also creates a pocket on the outer rail section of the door.

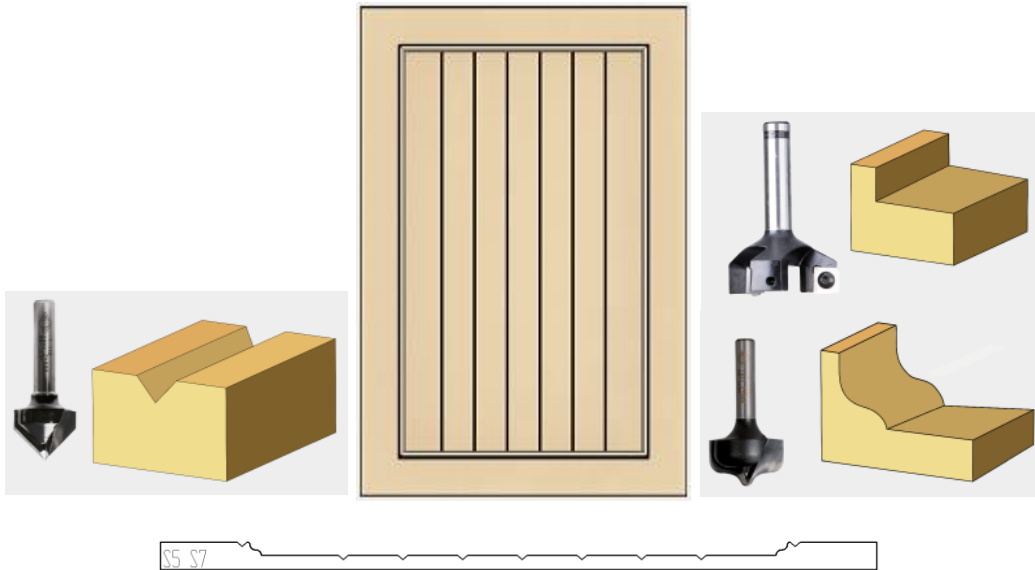
Series 5 - Style 6 Door



The Series 5 Style 6 door is a double profile pocket door with 'V' groove.

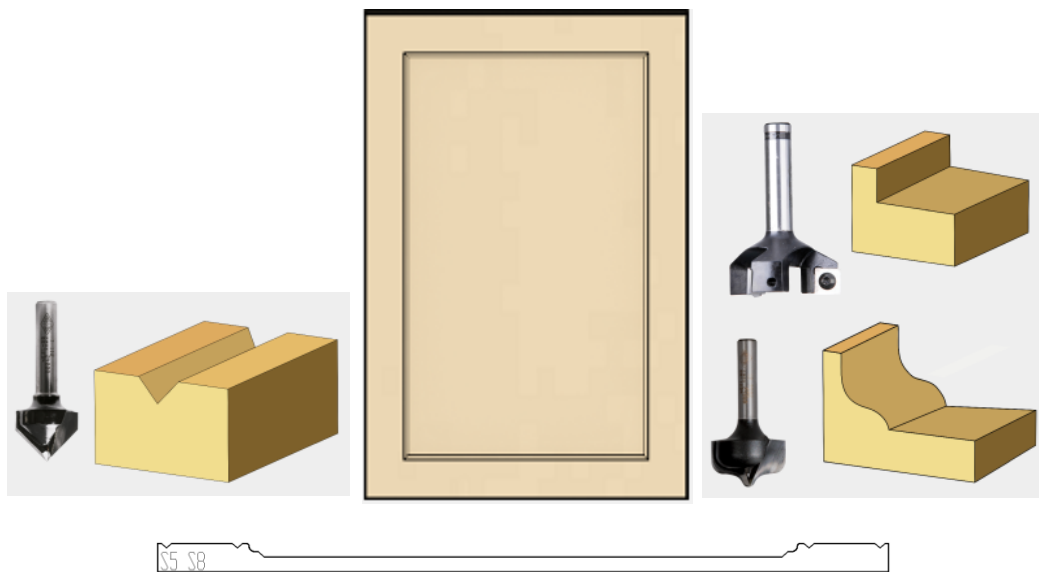
It uses 2 Profile Tools on the inner section, it then creates a pocket in the inner section of the door. Then a 'V' groove tool cuts a groove on the outer edge of the profile.

Series 5 - Style 7 Door



The Series 5 Style 7 door is a double profile pocket door with 'V' groove and inner veins. It uses 2 Profile Tools on the inner section, it then creates a pocket in the inner section of the door. Then a 'V' groove tool cuts a groove on the outer edge of the profile and then also adds veins into the pocketed inner section.

Series 5 - Style 8 Door



The Series 5 Style 8 door is a single profile pocket door with 2 'V' outer grooves. It uses a Profile Tool on the inner section, it then creates a pocket in the inner section of the door. Then a 'V' groove tool cuts 2 grooves just offset from the outer edge of the profile and then again just offset from the outer edge of the door.